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5142278
D206-559-011
Job Sheet 186450



Part No: D206-559-011

Job Qty: 3 ea

Part Name: 206A/B Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/13/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG IIN-D206-559 REV L, DSI 9527 REV A IPP Rev:C 04.02.17 Blank size changed KJ/JLM IPP Rev:D 07-01-02 Was K10007 JLM IPP Rev:E 08-05-05 up a chg DD verified by:EC IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Ship Via:

7336

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/13/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 07 2019
160	Packaging	3 pcs		12/13/18	0.00	0.00	Packaging1-2		JAN 07 2019
170	QC	3 pcs		12/13/18	0.00	0.00	QC4		JAN 08 2019
180	Packaging	3 pcs		12/13/18	0.00	0.00	Packaging3-1		JAN 08 2019
185	DC	3 pcs		12/13/18	0.00	0.00	DC		JAN 08 2019
190	QC21-FG	3 Ea		12/13/18	0.00	0.00	QC21		JAN 07 2019

Part Op 180 - Identify and pack for shipping as per PPPD206-559-011

Descriptions: 185 - Photocopy bluefile and create labels per PPPD206-559-011 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	24 Ea (8 ea)	90-Start up Operation	519229
AN4-20A	Bolt	24 Ea (8 ea)	90-Start up Operation	5098036
D2182B050	Clamp Cushion Black 5.0 " Long	12 pcs (4 ea)	90-Start up Operation	51092224 52729328
D2274	Radius Block	24 Ea (8 ea)	90-Start up Operation	513833029 513032215
D2435	Bearpaw	6 pcs (2 ea)	90-Start up Operation	5140149 5097657
D2438	Clamp	12 pcs (4 ea)	90-Start up Operation	5120106
D2529	Washer	24 pcs (8 ea)	90-Start up Operation	5033981
MS21042L4	Nut	24 Ea (8 ea)	90-Start up Operation	5112431
NAS1149D0463J	Washer	48 Ea (16 ea)	90-Start up Operation	5127985
QS200-M44S	Clamp	6 Ea (2 ea)	90-Start up Operation	5100401

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	24	184	0
	AN4-20A	24	118	0
	D2182B050	12	42	0
	D2274	24	227	0
	D2435	6	7	0
	D2438	12	130	0
	D2529	24	648	0
	MS21042L4	24	1,845	0
	NAS1149D0463J	48	2,722	0
	QS200-M44S	6	40	0

Part Specifications

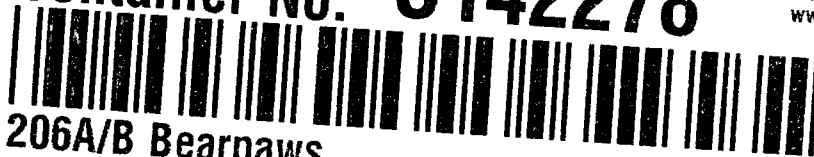
Specifications could not be found.

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DART
AEROSPACE

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Container No: **S142278**



206A/B Bearpaws

PART NO: **D206-559-011**
Serial No/Batch: **S142278**

Revision:

Operation:
Change No:

Packaging
CHG007

Mfg Date: 01/07/19
Job No: 186450

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP